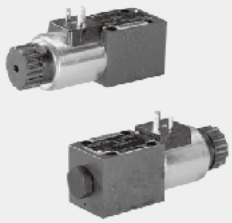
2.24

3/2 and 4/2 directional poppetvalve with solenoid actuation

Type M-.SED6...L1X



Size 6
Up to 350 bar
Up to 25 L/min

Contents

Features

- Direct operated directional poppet valve with solenoid actuation
- Mounting face as per DIN24 340 A ISO 4401 and CETOP-RP 121H
- Closed port is leak-free isolated
- Keep switch flexibility under high pressure
- Pressure-tight chamber does not need to be opened when changing of the coil
- Solenoid coil can be rotated through 90°
- With optional concealed manual override

Function and configuration

·M-3SED6 are directional poppet valves with solenoid actuation. They control the start, stop and direction of flow.

The directional valve mainly consist of housing (1), solenoid (2), valve seats (7) and (11) and closing element (4). With the help of manual override (6) the valves can be operated without energisation of the solenoid.

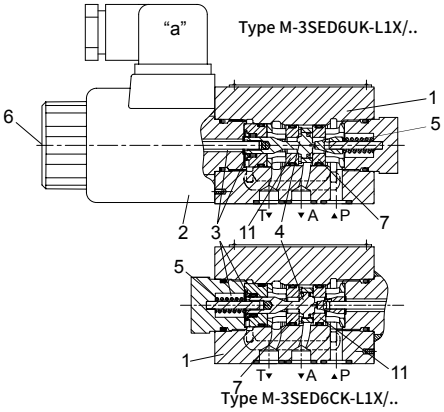
General principle (3/2 directional poppet valve):

The initial position of the valve (normally open "UK" or normally closed "CK") is determined by the arrangement of the spring (5).

Chamber (3) behind closing element (4) is connected to port P and closed towards port T. The valve is therefore pressurebalanced with regard to the actuating forces (solenoid and spring).

Due to the special closing element (4) ports P, A and T can be pressurized to the maximum operating pressure (350 bar), and the flow can be directed in both directions (see symbols)!

In the initial position, closing element (4) is pressed by the spring (5) onto seat (11), in the shifted position, it is pushed by the solenoid (2) onto seat (7). The flow is leak-free blocked.



·M-4SEW6 4/2 directional poppet valve

In conjunction with a sandwich plate, the Plus-1 plate, under the 3/2 directional poppet valve, the function of a 4/2 directional poppet valve can be realized.

1). Initial position:

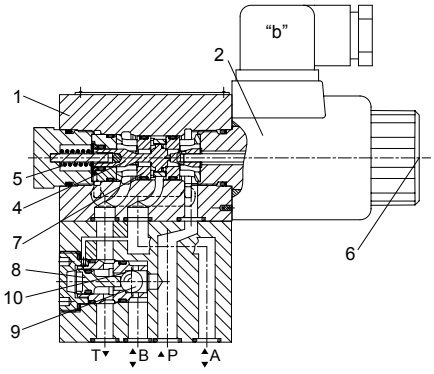
The main valve is not operated. Spring (5) holds closing element (4) on seat (11). Port P is blocked, and A is connected to T. A pilot line is provided from A to the large area of pilot spool (8), which is therefore unloaded to tank. The pressure applied via P now shifts ball (9) onto seat (10). This opens the connection from P to B and A to T.

2). Transition position:

When the main valve is operating, closing element (4) is shifted against spring (5) and pressed onto seat (10). This results in closing of port T, while P, A and B are briefly connected.

3). Switching position:

P is connected to A. Since the pump pressure acts via A on the large area of pilot spool (8), ball (9) is pressed onto seat (12). B is therefore connected to T, and P to A. Ball (9) in the Plus-1 plate has a "positive overlap".



·Cartridge type orifice plug(model M-.SED6.L1X/...)

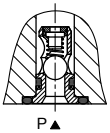
For the work status of the valve during switching process, the flow may be over the value permitted by the valve performance limit curve; in this case, a cartridge orifice plug is necessary.

The orifice plug is installed in port P.

·Cartridge check valve (model M-.SED6.L1X/...)

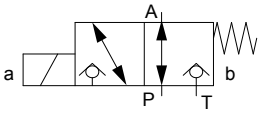
Cartridge check valve allows the oil flows from P to A freely with no leaks from A to P.

One-way valve is installed on port P.

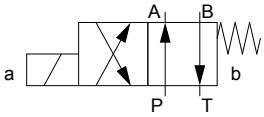


Spool symbols

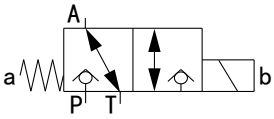
Type M-3SED6UK-L1X/..



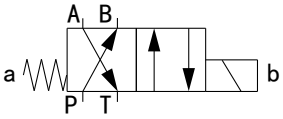
Type M-4SED6D-L1X/..



Type M-3SED6CK-L1X/..



Type M-4SED6Y-L1X/..



Ordering code

M – SED 6 – L1X / 35 C N / *

3 work ports = 3
4 work ports = 4

Poppet valve

Size 6 =6

Spool symbols

L10 ~ L19series =L1X

Work pressure to 350bar =35

Wet-pin solenoid with detachable coil =C

12VDC = G12
24VDC = G24
110VDC = G110
205VDC = G205
220VDC = G220
110VAC =W110R
220VAC =W220R

With manual emergency button =N

Further details in clear text

No code = NBR seals
V = FKM seals

No code = Without cartridge check valve, without cartridge restriction choke
P=Without Cartridge check valve
B12 = Orifice Φ1.2 mm
B15 = Orifice Φ1.5 mm
B18 = Orifice Φ1.8 mm
B20 = Orifice Φ2.0 mm
B22 = Orifice Φ2.2 mm

K4 = Without plug
Z4 = With square plug
Z5L = Square plug with light
Z5 = With rectifier plug (just for W110R and W220R)
Note: K4, Z4, Z5L is not suitable for W110R and W220R

Technical data

Installation position			Optional
Environment temperature		℃	-30 to +50 (NBR seal)
			-20 to +50 (FKM seal)
Weight	2/2,3/2 directional poppet valve	Kg	1.5
	4/2 directional poppet valve	Kg	2.3
Max operation pressure		bar	350
Max flow		L/min	25
Hydraulic fluid			Mineral oil suitable for NBR and FKM seal
			Phosphate ester for FKM seal
Hydraulic fluid temperature range		℃	-30 to +80 (NBR seal)
			-20 to +80 (FKM seal)
Viscosity range		mm^2/s	2.8 to 500
Degree of contamination			Maximum permissible degree of fluid contamination: Class 9. NAS 1638 or 20/18/15, ISO4406

02

Electrical data

Voltage type	DC	AC
Available voltage V	12, 24, 110, 205, 220	110, 220 (Only by Z5 rectifier plug)
Voltage tolerance (nominal voltage) %	+10 ～ -15	
Power consumption W	30	
Duty cycle	100%	

Switching time to ISO 6403
(installation position: Solenoid installed horizontally)

Pressure bar	Flow L/min	DC						AC + rectifier					
		On/ms (without oil tank pressure)				Off/ms		On/ms (without oil tank pressure)				Off/ms	
		UK	CK	D	Y	UK, CK	D, Y	U	C	D	Y	U, C	D, Y
70	25	45	40	50	50	10	15	45	40	45	40	40	40
140	25	60	40	50	50	10	15	55	40	55	40	40	40
210	25	60	45	60	50	10	15	60	45	60	45	40	40
280	25	60	45	60	50	10	15	65	45	65	45	40	40
315	25	65	45	65	50	10	15	65	45	65	45	40	40
350	25	65	45	65	50	10	15	65	45	65	45	40	40

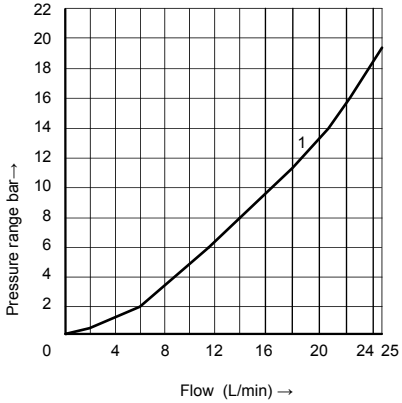
Note: switching time is related to flow direction (P to A / A to T);
there may be deviation for reverse flow

Switching frequency	times/h	Up to 15000
Type of protection to DIN 40050		IP65
Max coil temperature	℃	+150

Note: When making the electrical connection, properly connect the protective conductor(PE ⏚).

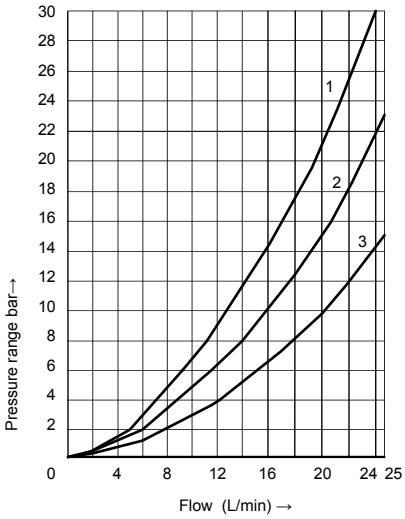
Characteristic curves (Measured at ϑ_{oil}=40°C ±5°C , using HLP46)

Δp-qv characteristic curves
3/2 directional poppet valve



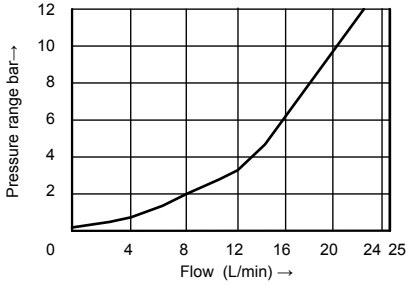
1 M-3SED6 $^{CK}_{UK}$..., P to A and A to T

Δp-qv characteristic curves
2-position 4 directional valve

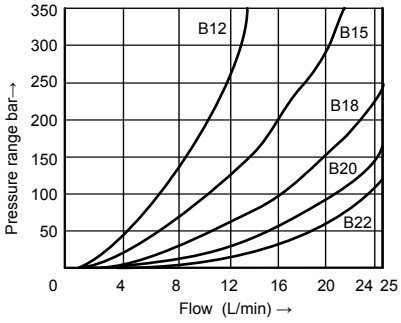


1 M-4SED6 $^{D}_{Y}$..., A to T
2 M-4SED6 $^{D}_{Y}$..., P to A
3 M-4SED6 $^{D}_{Y}$..., P to B, B to T

Δp-qv characteristic curves
Cartridge check valve

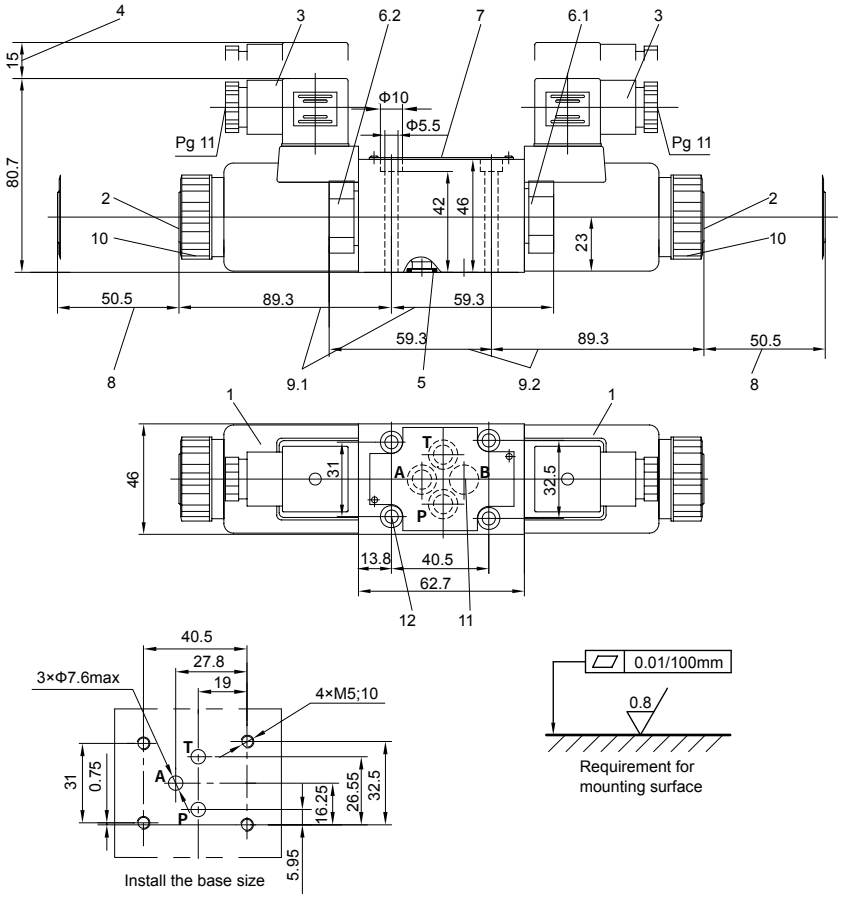


Δp-qv characteristic curves
Cartridge type restriction choke



Unit dimensions

·M-3SED6 $^{CK}_{UK}$ -L1X/...solenoid directional poppet valve

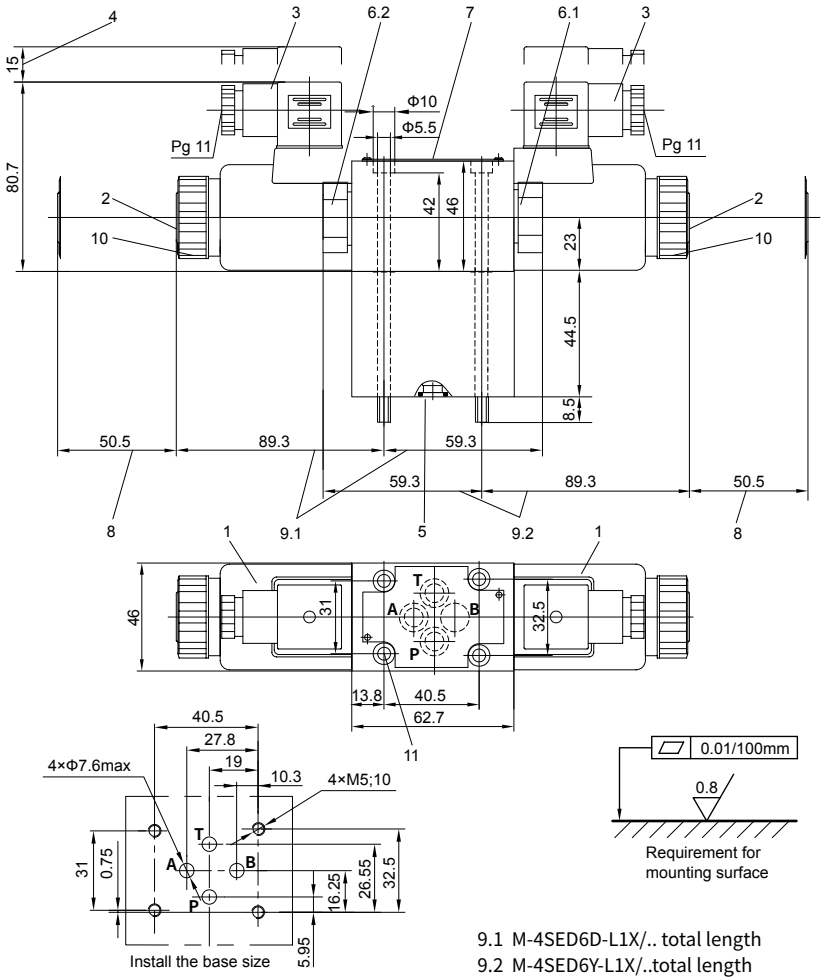


1 Solenoid
2 Manual emergency button
3 Plug as per DIN43650 (can rotate for 90 degrees)
4 Space required to remove cable socket
5 O-ring 9.25×1.78 for port P, T, A and B
6.1 Plug for M-3SED6UK-L1X/..
6.2 Plug for M-3SED6CK-L1X/..
7 Name plate.
8 Space required to remove coil
9.1 M-3SED6UK-L1X/.. total length
9.2 M-3SED6CK-L1X/.. total length
10 Fixing nut, Tightening torque M_A=4Nm
11 Oil port B of the valve is a blind bore.
12 Valve fixing screw:
M5×50 GB/T70.1-10.9
Tightening torque M_A=8.9Nm

It must be ordered separately,
if connection plate is needed. Type:
G341/01(G1/4), G341/02(M14×1.5)
G342/01(G3/8), G342/02(M18×1.5)
G502/01(G1/2), G502/02(M22×1.5)

Unit dimensions

· M-4SED6 $^{D}_{Y}$ -L1X/..solenoid directional poppet valve



1 Solenoid
2 Manual emergency button
3 Plug as per DIN43650 (can rotate for 90 degrees)
4 Space required to remove cable socket
5 O-ring 9.25×1.78 for port P, T, A and B
6.1 Plug for M-4SED6D-L1X/..
6.2 Plug for M-4SED6Y-L1X/..
7 Name plate.
8 Space required to remove coil

9.1 M-4SED6D-L1X/.. total length
9.2 M-4SED6Y-L1X/..total length
10 Fixing nut, Tightening torque M_A=4Nm
11 Valve fixing screw:
M5×50 GB/T70.1-10.9
Tightening torque M_A=8.9Nm

It must be ordered separately, if connection plate is needed. Type:
G341/01(G1/4), G341/02(M14×1.5)
G342/01(G3/8), G342/02(M18×1.5)
G502/01(G1/2), G502/02(M22×1.5)

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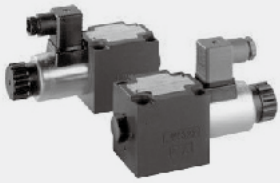
Japan
+81 03 6809 1696

2.25

3/2- and 4/2 directional poppet valves with solenoid operation

Type M-.SED10...L1X

Size 10
Up to 350 bar
Up to 40 L/min



Contents

Features

- Direct operated directional poppet valve with solenoid actuation
- Mounting face as per DIN24 340 A ISO 4401 and CETOP-RP 121H
- Closed port is leak-free isolated
- keep switch flexibility under high pressure
- Pressure-tight chamber does not need to be opened for a change of the coil
- Solenoid coil can be rotated through 90°
- With concealed manual override, optional

Function and configuration

·Type M-SED10 3/2 directional poppet valve

Directional valves of the type SED are direct operated directional poppet valves with solenoid actuation. They control the start, stop and direction of flow.

The directional poppet valves consist of housing (1), the solenoid (2), the valve seat (7) and (11) and the control spool (4).

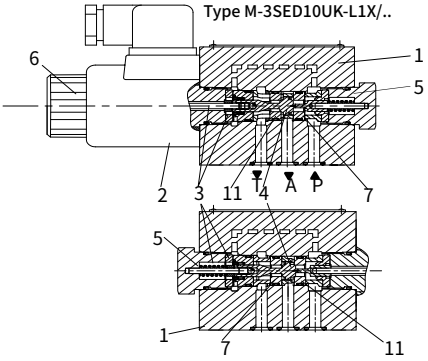
The manual override (6) allows for the switching of the valve without solenoid energization.

General principle (3/2 directional poppet valve):

The initial position of the valve (normally open "UK" or normally closed "CK") is determined by the arragement of the spring (5). The chamber (3) behind the control spool(4) is connected to port P and sealed against port T.Thus, the valve is pressure-compensated in relation to the actuating forces (solenoid and spring).

By means of the control spool (4),the port P,A and T can be loaded with maximium operating pressure (350bar) and the flow can be directed in both directions (see symbols).

In the initial position, the control spool (4) is pressed onto the seat (11) by the spring (5), in spool position,it is pressed onto the seat (7) by the solenoid (2). The flow is blocked.



·Type M-4SED10 4/2 directional poppet valve

With a sandwith plate,the Plus-1plate, under the 3/2 directional poppet valves, the function of a 4/2 directional poppet valve is achieved.

1). Initial position:

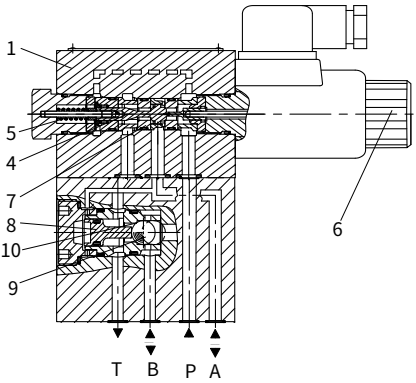
the main valve is not actuated. The spring(5)holds the control spool(4)on the seat(11).Port P is blocked and A is connected to T. Apart from that, one control line is connected from A to the large area of the control spool(8), which is thus unloaded to the tank.The pressure applied via P now pushes the ball(9) onto the seat(10). Now, P is connected to B, and A to T.

2). Transition position:

When the main valve is actuated, the control spool(4) is shifted against the spring(5) and pressed onto the seat(7). During this, port T is blocked, P, A, and B are briefly connected to each other.

3). Spool position:

P is connected to A.As the pump pressure acts via A on the large area of the control spool (8), the ball (9) is pressed onto the seat (12). Thus, B is connected to T, and P to A. The ball (9) in the Plus-1 plate has a "positive spool overlap".



·Throttle insert:

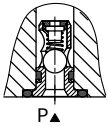
The use of a throttle insert is required, if, due to the operating conditions, flows are to be expected during the switching procedure, which are higher than the started maximum performance limits of the valve.

The throttle is inserted into port P of the valve.

·Cartridge check valve:

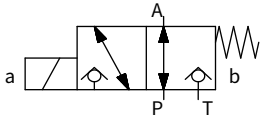
The cartridge check valve allows free flow from P to A and provides leak-free closed from A to P.

The cartridge check valve is inserted into port P of the valve.

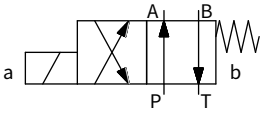


Spool symbols

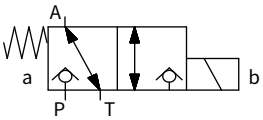
Type M-3SED10UK-L1X/..



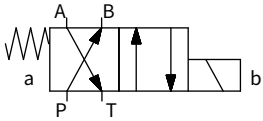
Type M-4SED10D-L1X/..



Type M-3SED10CK-L1X/..



Type M-4SED10Y-L1X/..



Ordering code

M – | SED | 10 | – L1X / 35 | C | | N | / |

3 service port = 3
4 service port = 4

Poppet valve

Size 10 =10

Spool symbols

Series L10 to L19 =L1X
(L10 to L19: unchanged installation and connection dimensions)

Operating pressure 350 bar =35

Wet-pin solenoid with detachable coil =C

12VDC = G12
24VDC = G24
110VDC = G110
205VDC = G205
220VDC = G220
Plug rectification 110V =W110R
Plug rectification 220V =W220R

With manual override =N

No code = NBR seals
V = FKM seals

No code = Without catridge check valve,without throttle insert
P = With catridge check valve
B12 = Throttle Φ1.2 mm
B15 = Throttle Φ1.5 mm
B18 = Throttle Φ1.8 mm
B20 = Throttle Φ2.0 mm
B22 = Throttle Φ2.2 mm

K4 = Din4365 sockets without plug
Z4 = Square plug
Z5L= Square plug with lamps
Z5 = Rectification plug
(only suitable for W110R and W220R)
Note: K4, Z4, Z5L is not suitable for W110R and W220R

Technical data

Installation position			Optional
Environment temperature		°C	-30 to +50 (NBR seal)
			-20 to +50 (FKM seal)
Weight	Two tee Solenoidic directional valve	Kg	2.6
	Two four-way Solenoidic directional valve	Kg	3.9
Max operation pressure		bar	350
Max flow		L/min	40
Hydraulic fluid			Mineral oil suitable for NBR and FKM seal
			Phosphate ester for FKM seal
Fluid temperature range		°C	-30 to +80 (NBR seal)
			-20 to +80 (FKM seal)
Viscosity range		mm^2/s	2.8 to 500
Degree of contamination			Maximum permissible degree of fluid contamination: Class 9. NAS 1638 or 20/18/15, ISO4406

Electrical data

Voltage type		DC	AC+ rectifier
Voltage version	V	12, 24, 110, 205, 220	110,220 (only possible via Z5 rectifier)
Permissible voltage(deviation)	%	+10 ～ -15	
Input power	W	30	
Continuous power-on time		Continuous	

Switching time to ISO 6403

Pressure bar	Flow L/min	DC solenoid						AC + rectifier					
		On/ms (without oil tank pressure)				Off/ms		On/ms (without oil tank pressure)				Off/ms	
		UK	CK	D	Y	UK, CK	D, Y	UK	CK	D	Y	UK, CK	D, Y
70	40	40	30	40	35	10	10	35	30	40	35	40	40
140	40	40	30	40	35	10	10	40	30	40	35	40	40
210	40	45	35	45	35	10	10	45	35	45	35	40	40
280	40	45	35	45	35	10	10	45	35	45	35	40	40
315	40	50	35	50	35	10	10	50	40	50	35	40	40
350	40	50	45	50	45	10	10	50	45	50	45	40	40

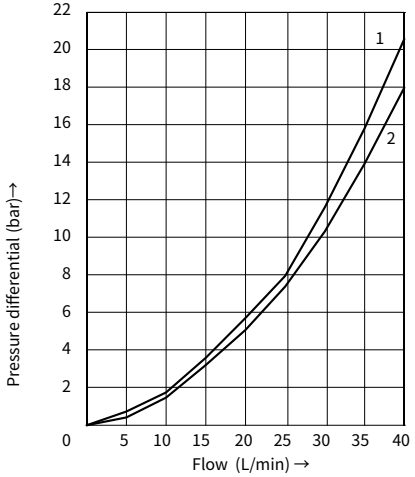
Note: The switching types relate to a flow of P to A and A to T.
With reversed flows deviations are possible.

Switching frequency	Cycles/h	to 15000
IP rating as per DIN 40050		IP65
Max coil temperature	°C	+150

Note: for electrical connection, protective wire (PE ⏚) shall be earthed as required.

Characteristic curves (Measured at ϑ_{oil}=40°C ±5°C , using HLP46)

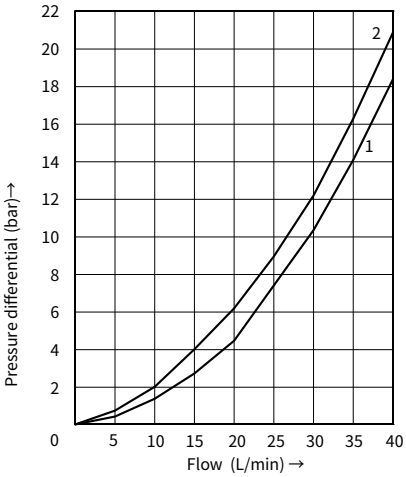
Δp-qv characteristic curves
3/2 directional poppet valve



1 M-3SED6 $^{CK}_{UK}$..., P to A

2 M-3SED6 $^{CK}_{UK}$..., P to A

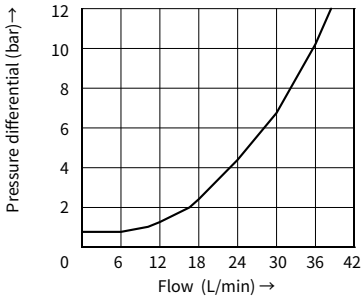
Δp-qv characteristic curves
4/2 directional poppet valve



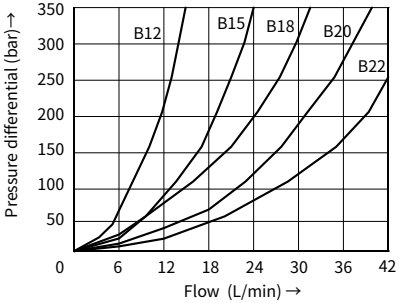
1 M-4SED6 $^{D}_{Y}$..., P to B, A to T

2 M-4SED6 $^{D}_{Y}$..., B to T, P to A

Δp-qv characteristic curves
Cartridge check valve



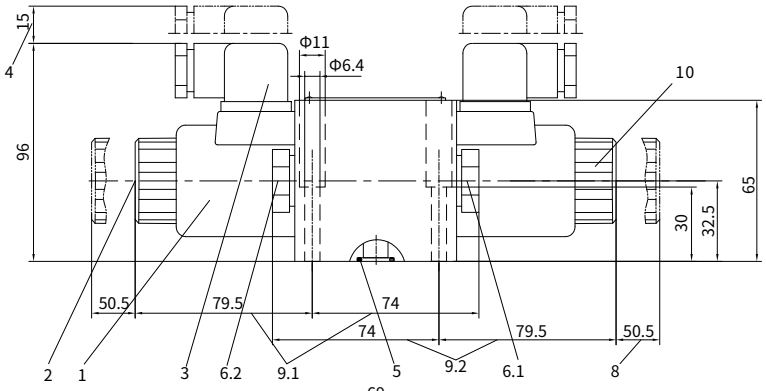
Δp-qv characteristic curves
Throttle insert

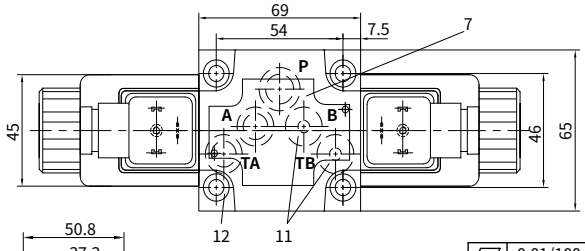


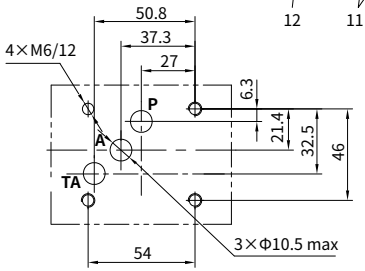
02

Unit dimensions

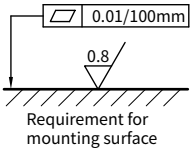
·M-3SED10 $^{CK}_{UK}$ -L1X/...solenoid directional poppet valve







Install the base size

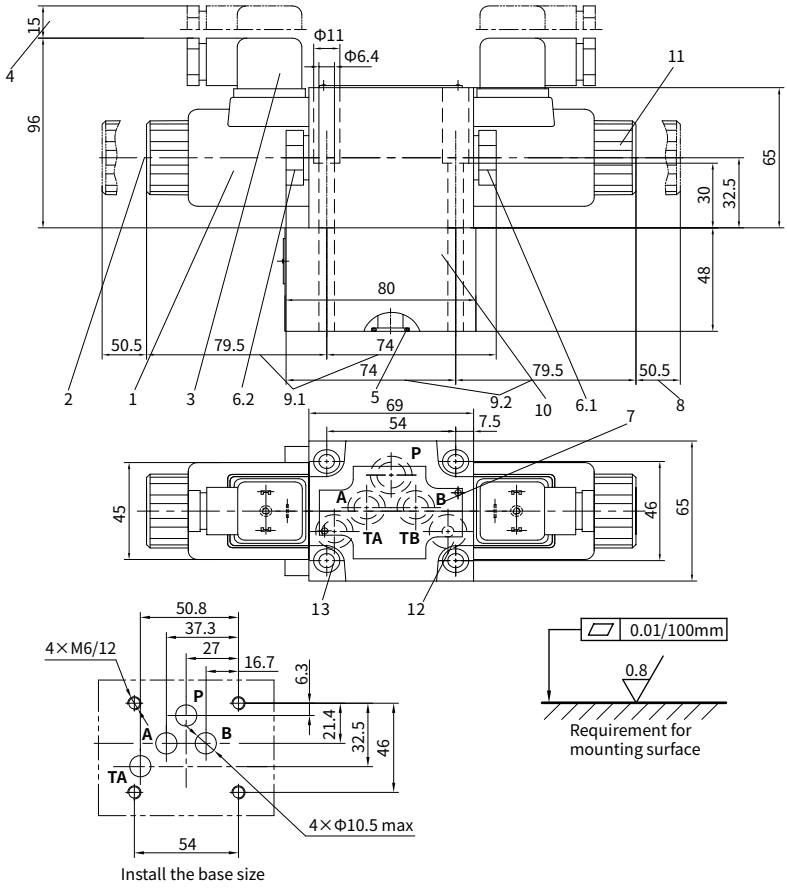


1 Solenoid
2 Manual override
3 Plug-in connector to DIN 43650 (rotatable 90°)
4 Space required to remove the Plug-in connector
5 O-rings 12×2 for ports A,B,TA,TB
O-rings 14×2 for port P
6.1 Plug for M-4SED10D-L1X/
6.2 Plug for M-4SED10Y-L1X/
7 Name plate
8 Space required to remove the coil
9.1 Total length of M-4SED10D-L1X
9.2 Total length of M-4SED10Y-L1X
10 Plus-1 Plate
11 Securing nut tighting torque M_A = 4Nm
12 Port TB is a blind counterbore
13 Valve fixing screws
Internal hexagon screw: M6×40 GB/T 70.1-10.9,
tighting torque M_A = 15.5 Nm

It must be ordered separately,
if connection plate is needed.
Type:
G 66/01 (G 3/8), G 66/02 (M18×1.5)
G 67/01 (G 1/2), G 67/02 (M22×1.5)

Unit dimensions

· M-4SED10 $^{D}_{Y}$ -L1X/...solenoid directional poppet valve



1 Solenoid
2 Manual override
3 Plug-in connector to DIN 43650 (rotatable 90°)
4 Space required to remove the Plug-in connector
5 O-rings 12×2 for ports A,B,TA,TB
O-rings 14×2 for port P
6.1 Plug for M-3SED10UK-L1X/
6.2 Plug for M-3SED10CK-L1X/
7 Name plate
8 Space required to remove the coil
9.1 Total length of M-3SED10UK-L1X/
9.2 Total length of M-3SED10CK-L1X/
10 Securing nut tighting torque M_A = 4Nm
11 Ports B and TB are a blind counterbore
12 Valve fixing screws
Internal hexagon screw: M6×40 GB/T 70.1-10.9,
tighting torque M_A = 15.5 Nm

It must be ordered separately,
if connection plate is needed.Type:
G 66/01 (G 3/8), G 66/02 (M18×1.5)
G 67/01 (G 1/2), G 67/02 (M22×1.5)

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